



Global Medical Implants sl

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ilerimplant Group

The background of the entire page is a grayscale scanning electron microscope (SEM) image of a porous, interconnected network of fibers, likely representing a scaffold for medical implants. The fibers are thin and form a complex, web-like structure with many small voids.

STUDY OF IMPLANT MATERIALS AND THEIR BIOLOGICAL COMPATIBILITY CHARACTERISTICS

applying microscopy and microanalysis techniques

The logo for ilerimplant Group features a stylized orange and yellow flame-like icon to the left of the text 'ilerimplant Group' in a black, sans-serif font.

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Surface of the implant

Many studies have shown that a greater percentage of bone apposition occurs on implants that have a rough surface than on machined ones, so that there is correlation between **roughness** values and bone-implant contact. If we also consider that the early increase in bone apposition around the implant increases its primary stability, it should clearly be indicated that the **surface of the implant** must be rough, in order to optimize both the biological response to the implant and its own primary stability. Many rough surfaces are used with the approval of the FDA, EC and other bodies, but, in our judgment, the surface of the **GMI-Ilerimplant implant** has a series of properties that make it a very appropriate choice.

- Firstly, it is a pure **titanium oxide** surface, without the involvement of another series of factors in its manufacture that could lead to contamination.
- In addition, both the **roughness** and surface area are ideal, ensuring very good bone tissue apposition in accordance with the micromorphological topography.
- Finally, pores have been created on the surface of the implants in the form of **craters** with a diameter of 20 micrometres encouraging osteoblast cells to settle and fix, leading to synthesis in bone tissue formation.

Micromorphological study of the surface of Phoenix (GMI-Ilerimplant) dental implants

In this case, the Scanning Electron Microscopy – SEM – technique was applied. This technique has been used to view the exterior micromorphology of the implant.



Scanning Electron Microscope DSM 940A Zeiss, with (EDS) Oxford Link ISIS microanalysis system at the Electron Microscopy Service of the University of Lleida



Front and back page pictures obtained by scanning electron microscopy. Direct contact is shown between the porous surface of the Phoenix implant and the recently formed bone cells. The growth of these cells causes rapid bone growth, better implant stability and perfect long-term osseointegration.

Note: Dr. J. Wierzchos holds a PhD in Chemical Science by the Polish Academy of Sciences, and is a collaborator-researcher in various national and international projects, including NASA and CSIC projects, among others.

Results of collaboration between:

**Electron Microscopy Service,
University of Lleida, and GMI-Ilerimplant**

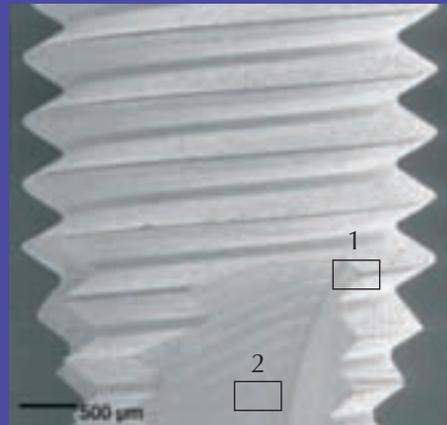
December 2005

Dr. Jacek Wierzchos
University of Lleida

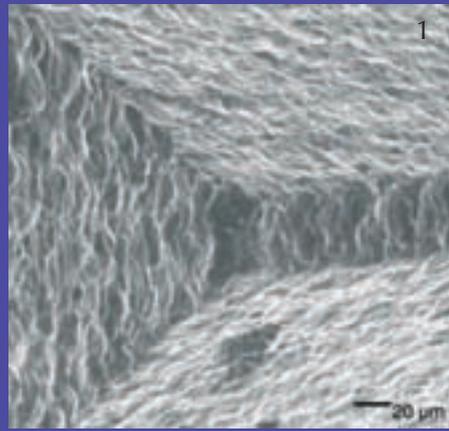
SEM: view of the implant surface



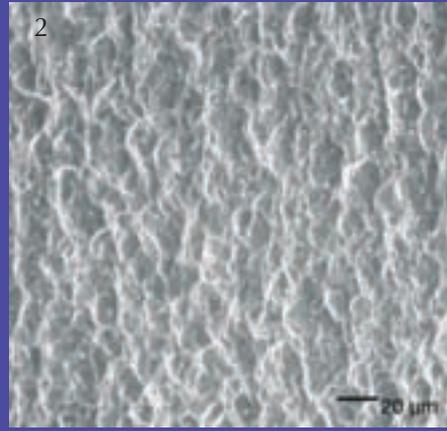
SEM microphotograph of the implant



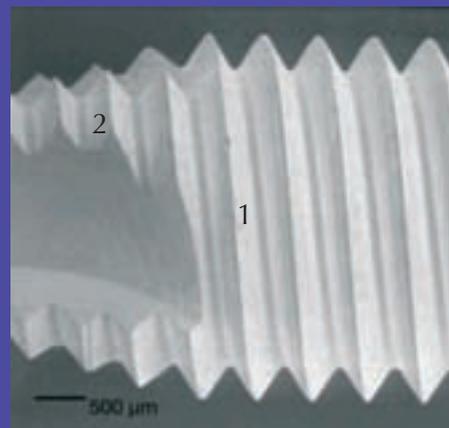
SEM microphotograph of the implant



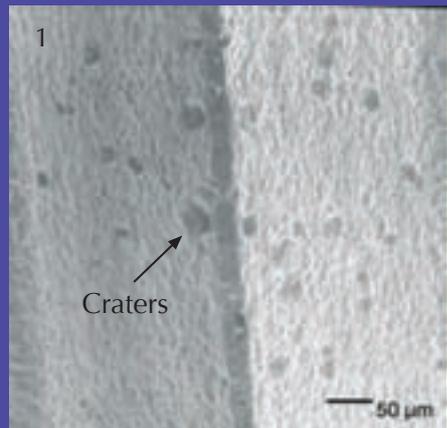
Detail of the implant surface



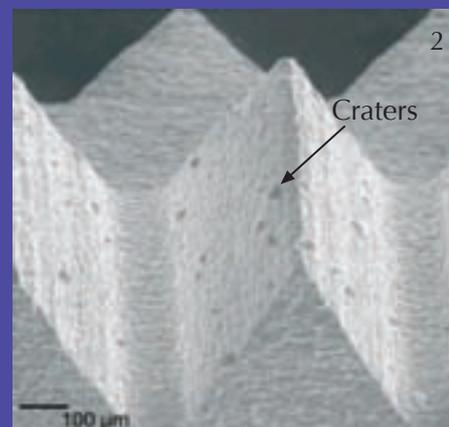
Detail of the implant surface



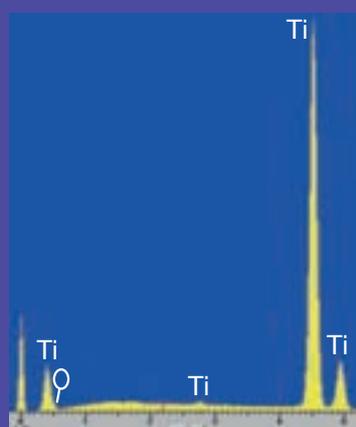
SEM microphotograph of the implant



Detail of the implant surface



Detail of the surface



Results of microanalysis using the energy dispersal X-ray (EDS) of the surface of an Ilerimplant implant. **Titanium oxide.**

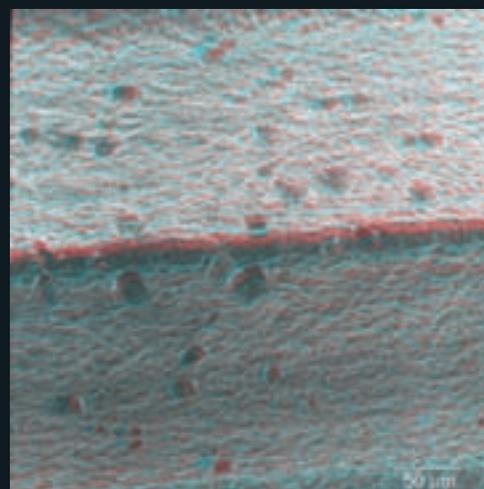
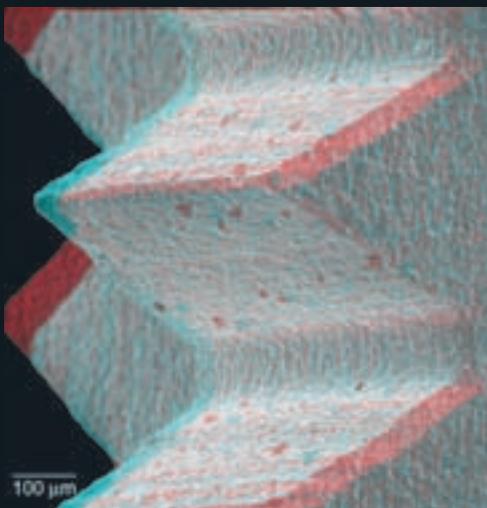
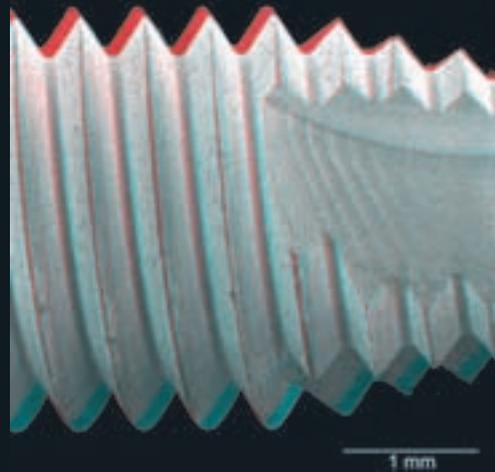
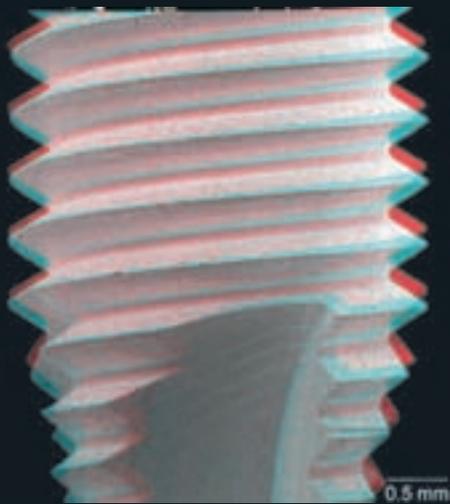
"Stereo" 3D images

view of the implant surface obtained with the SEM technique

The new feature of this study has been to view the implant surface in "stereo" 3D image mode using coloured glasses.

"Stereo" (3D) images

SEM microphotographs of the PHOENIX implant



SEM microphotographs of the PHOENIX implant. Surface roughness with craters

Study of the surface roughness of GMI-Ilerimplant implants

The Confocal Laser Scanning Microscopy (CLSM) technique was applied in this study.

Using the CLSM technique, it is possible to analyse and compare the roughness of the implants.

The values that describe the surface topography (roughness) of the implant are:

zm = average height

Rq = average roughness (standard deviation)

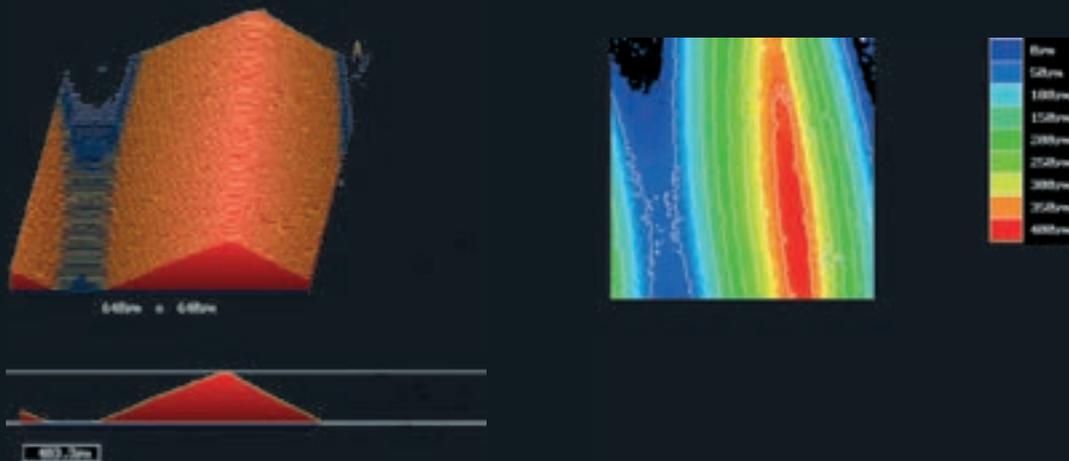
Rt = average roughness (deviation of the arithmetic mean)

Rmax = maximum surface roughness

Rz = average surface roughness



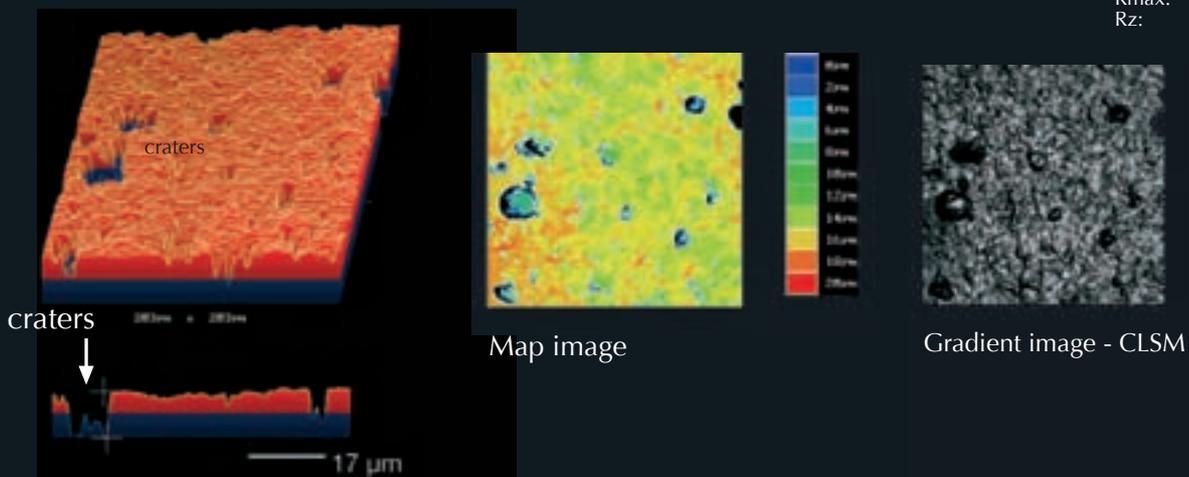
CLSM: topographical study of the surface of the implant. Lens: 20x



CLSM: topographical study of the surface of the implant. Lens: 63x

Roughness values

zm: 15.2 µm
 Rq: 2.71 µm
 Ra: 1.56 µm
 Rt: 19.7 µm
 Rmax: 19.4 µm
 Rz: 18.7 µm



Study of the osseointegration of GMI-Ilerimplant implants with bone tissue

GMI-Ilerimplant and the UdL's Electron Microscopy Service have established cooperation with the Department of Gastrointestinal Physiology the Kielanowski Institute of Animal Physiology and Nutrition the Polish Academy of Sciences, Poland. Head of tests in Poland: Dr. Adam Kiciak.

The main aim of this collaboration is a detailed study of the osseointegration of the implants produced by GMI-Ilerimplant in experiments with animals (pigs). Very few companies try to establish the quality of their products through clinical trials with animals. So far, the results obtained confirm that PHOENIX implants achieve perfect osseointegration.

Here we show images of Phoenix implants covered with bone tissue obtained by the Scanning Electron Microscopy (SEM) technique.

The implants for this study were implanted in pigs and extracted after 8 weeks. After extraction, the implants with bone tissue were immediately processed and then observed using the SEM DSM940 Zeiss microscope.

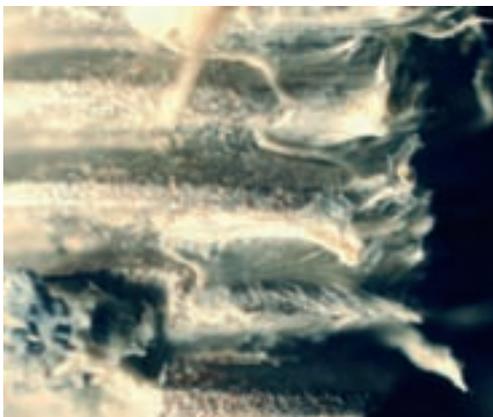
In some cases, micro-analytical data have been obtained in the form of element distribution maps using the EDS microanalysis system (energy dispersive X-ray spectroscopy) Oxford Link ISIS.



Preparing for the operation - fitting implants at the facilities of the Institute of Animal Physiology and Nutrition (PAN), Poland.



Phoenix implant after fitting for the osseointegration study.



Phoenix implant recovered 8 weeks after fitting, to analyse its osseointegration. Image obtained by light microscopy. The new bone tissue formed can clearly be seen adhering to the implant surface.

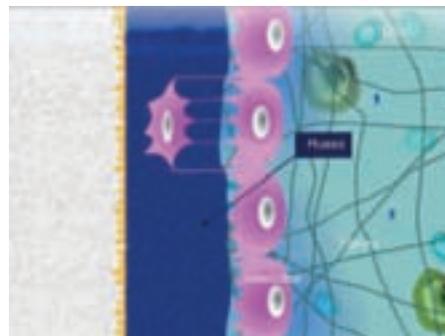
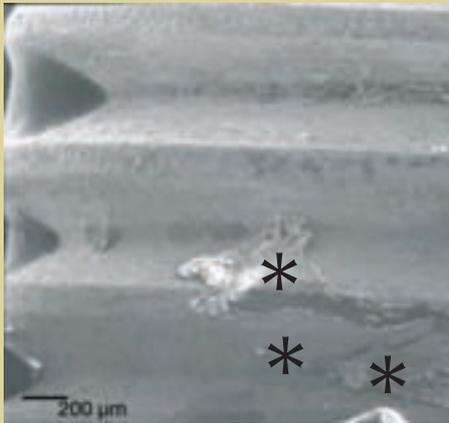
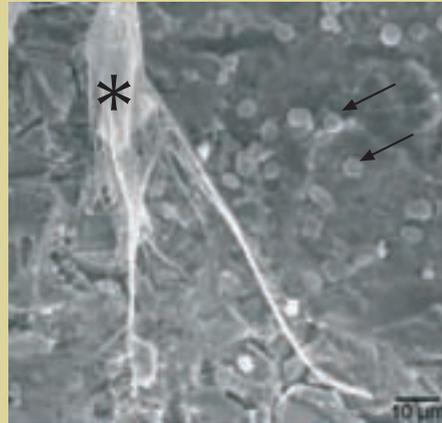


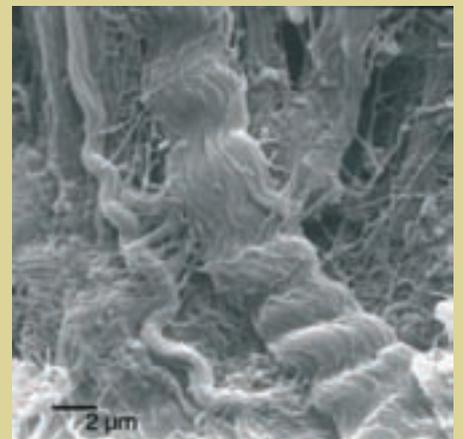
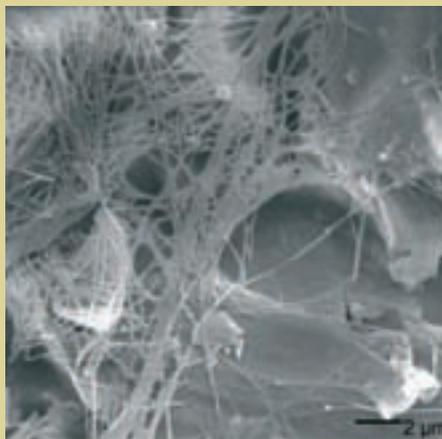
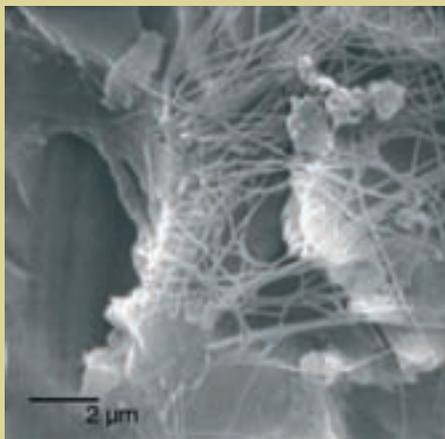
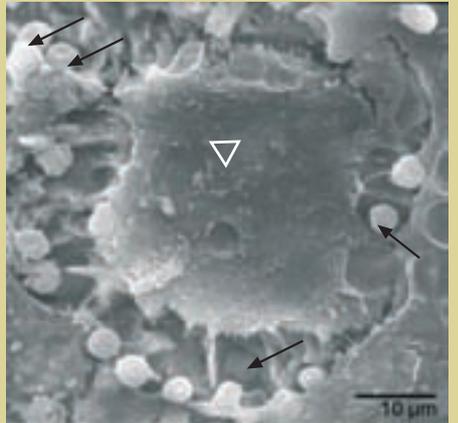
Diagram showing good osseointegration: new bone tissue formed on the implant: osteoblast cells, red blood cells and fibrin can be observed. The SEM images (right) confirm the good osseointegration of the Phoenix implants.



Formation of new bone tissue adhering to the implant surface (asterisks)

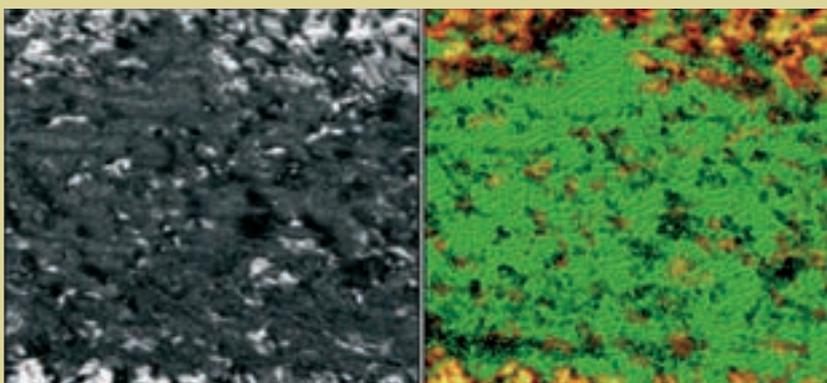


Formation of new bone tissue adhering to the implant surface; fibrin (asterisk), red blood cells (arrows) and an osteoblast (triangle).



Detailed image of fibrin adhering to the new bone tissue.

SEM microphotograph (left) and corresponding element distribution (right): titanium (orange) and calcium (green) on the surface of the Phoenix implant after 8 weeks of osseointegration. Note: the implant surface (Ti) is practically covered by the newly-formed bone tissue. The bone contains high concentrations of Ca, shown in the image in green. The image on the right is a microphotograph obtained using the EDS microanalysis system (Oxford Link ISIS) in the form an element distribution map.



SEM microphotograph and titanium distribution map (EDS): implant (orange) and Ca: bone (green).